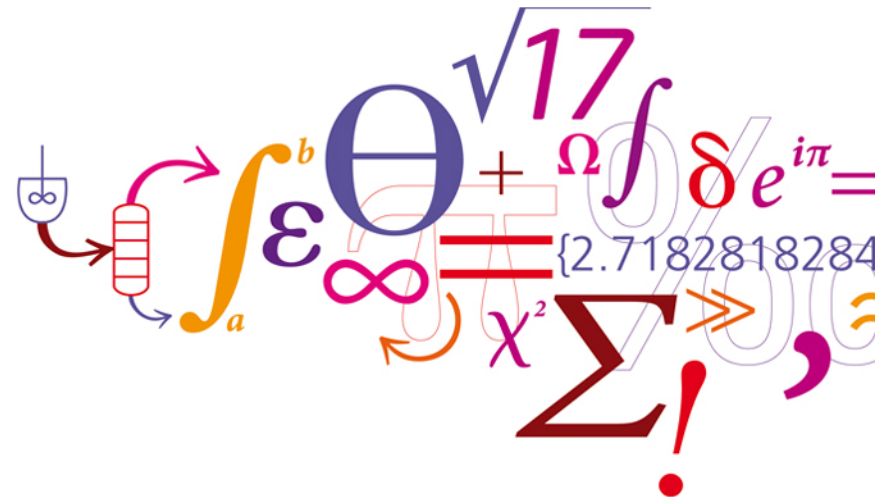


# On-line and in situ gas (tar) measurements

Alexander Fateev

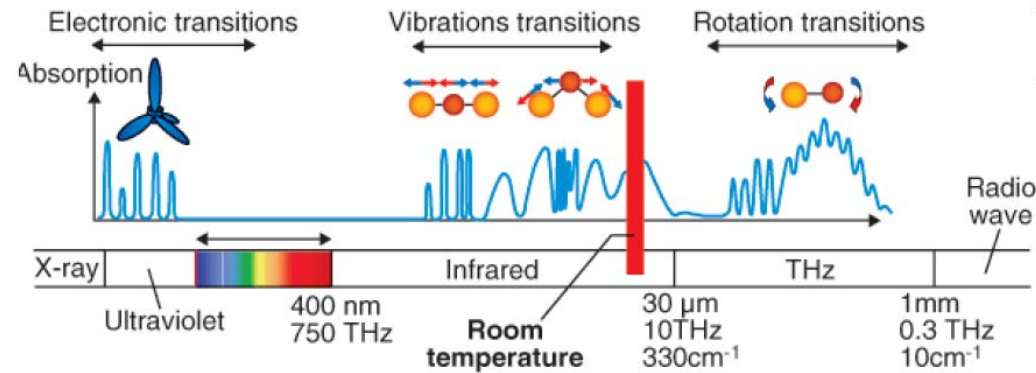
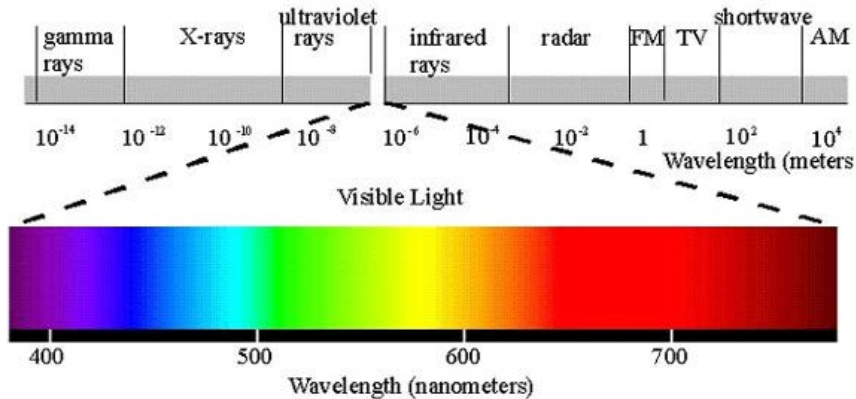
e-mail: alfa@kt.dtu.dk



# Outline

- **Introduction to Optical Absorption Spectroscopy/DOAS**
  - Choice of spectral range
  - Choice of medium
- **Before real measurements:**
  - Gas cell and setup
  - Temperature-dependent Absorption Cross-Sections Database
- **Real measurements:**
  - What can we expect?
  - Viking (high-T gasification)
  - LT-CFB (low-T gasification)
  - “Bad” grade wood fired burner (uncomplete combustion)
- **Conclusions**

# Choice of spectral range



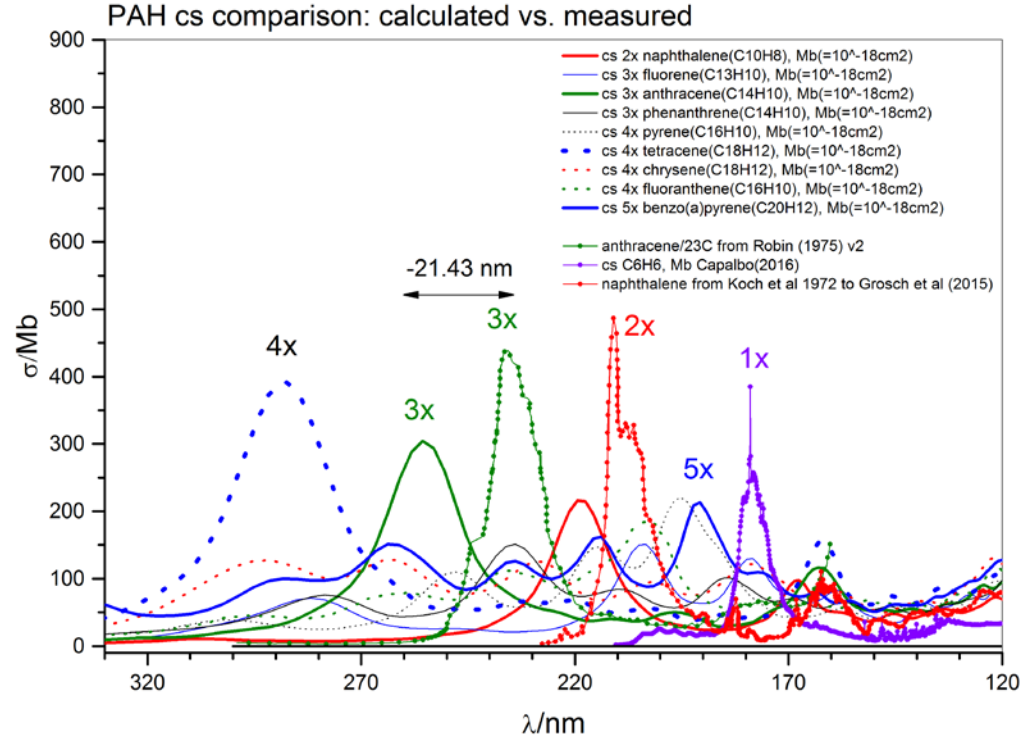
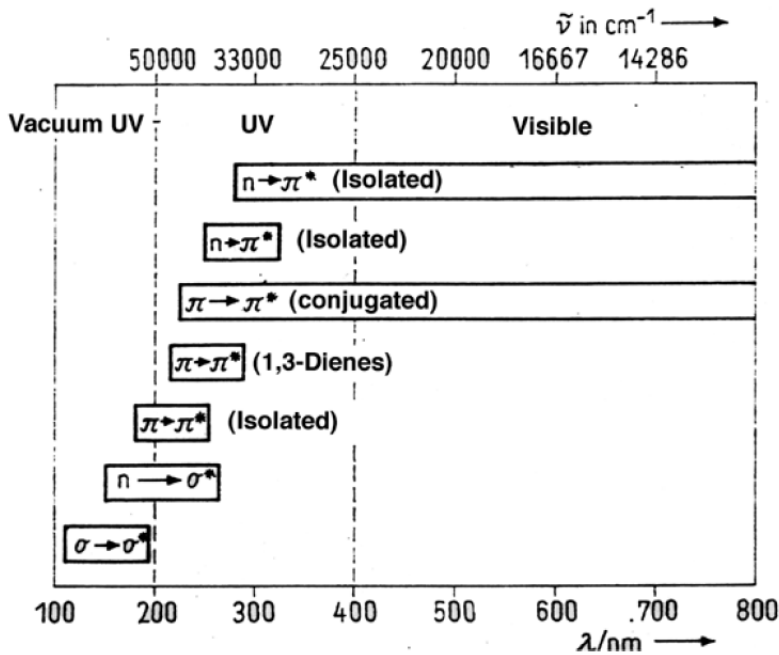
## UV ( $200\text{nm} < \lambda$ ):

- superb sensitivity for organics;
- (very) strong light absorption;
- in situ or on-line measurements.

## Special for gasification: no O<sub>2</sub>

- possibility to go further down ( $120\text{nm} < \lambda$ ): **far UV**;
- superb sensitivity for major/minor gas components;
- compact system;
- in situ or on-line measurements.

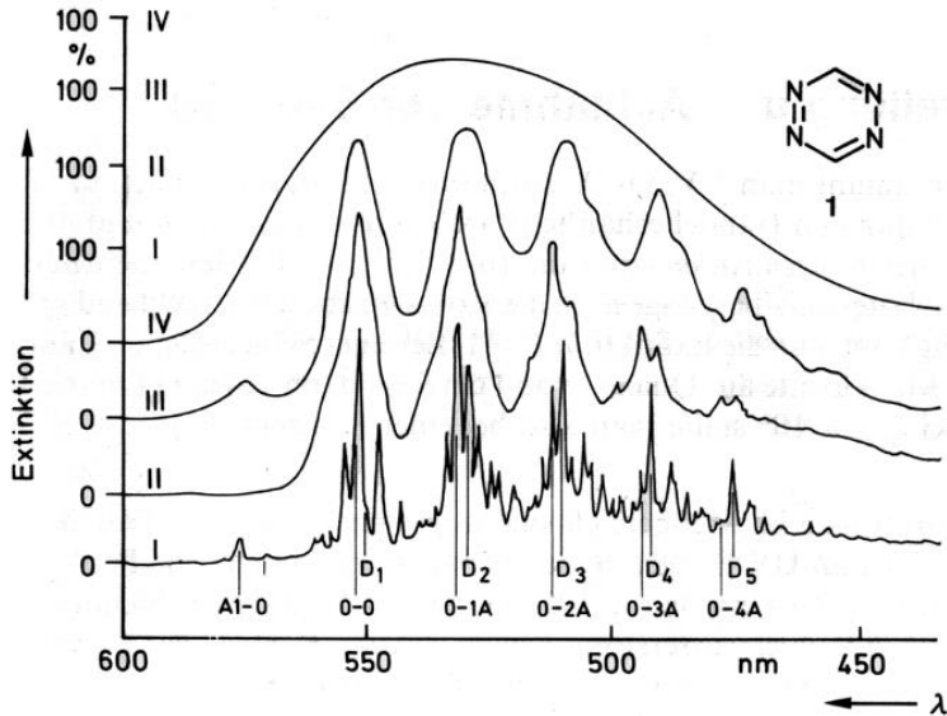
# Choice of spectral range



- Larger cross-sections (cs) → stronger absorption → easy to measure
- More (benzene) rings (+substitutes) → absorption at longer  $\lambda$ 
  - Tar has strong UV absorption at **200nm <math>\lambda</math>**
  - cs for 1x to 5x about the same magnitude (5x = number of benzene rings)
- BTX and light PAH's have strong UV absorption in **170-200nm**
- **120-170nm** is tar-"free" region: major/trace gas analysis (H<sub>2</sub>O, CO<sub>2</sub>, CO, saturated unsaturated (double/triple C-C and C=O) hydrocarbons)

# Choice of medium

Example: 1,2,4,5-tetrazine

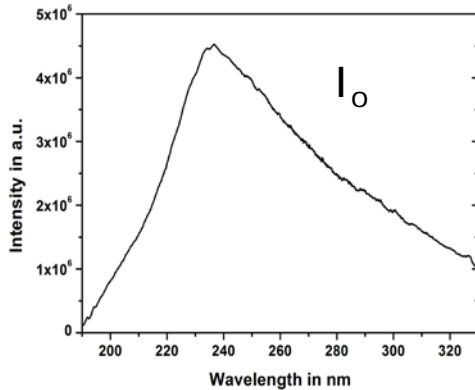


- I Gas phase, room temperature
- II In isopentane-methylcyclohexane matrix, 77K
- III In cyclohexane, room temperature
- IV In water, room temperature

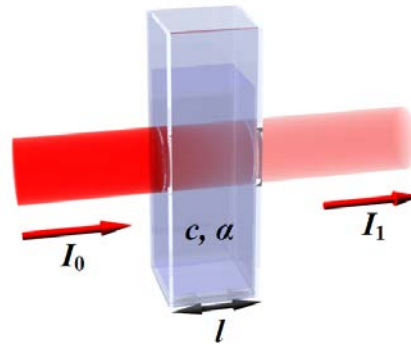
- Molecules have their own “fingerprints”
- Vibrational fine structure disappears in solutions but not in the gas phase
- Fine structure degrades with temperature

# Introduction to Optical Absorption Spectroscopy/DOAS

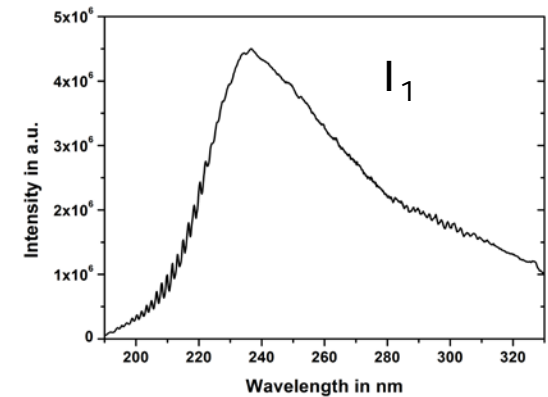
## Spectrum w/o absorption



## Lambert Beer Law



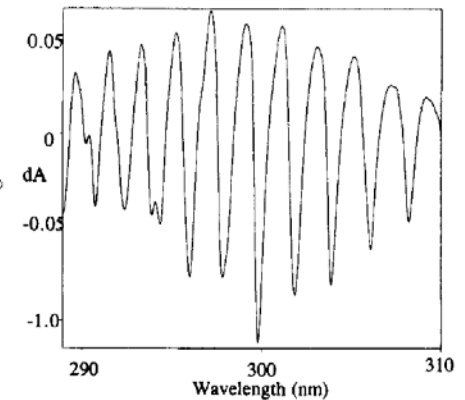
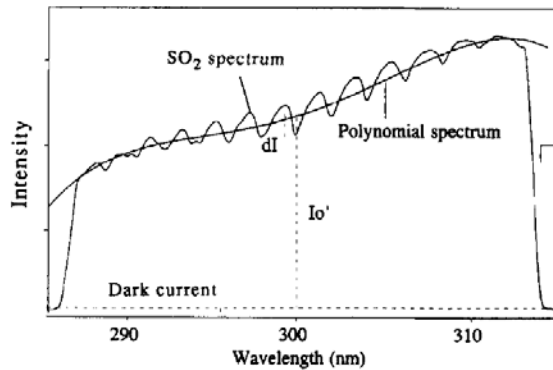
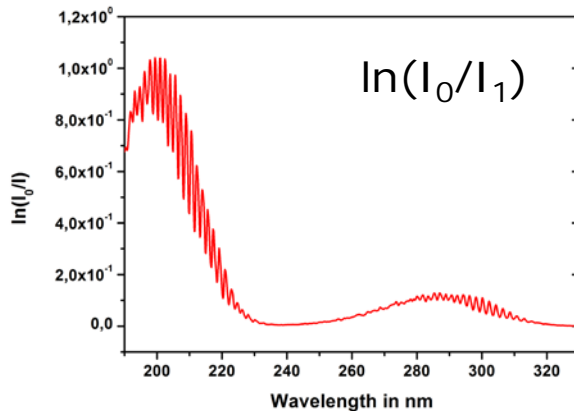
## Spectrum with absorption



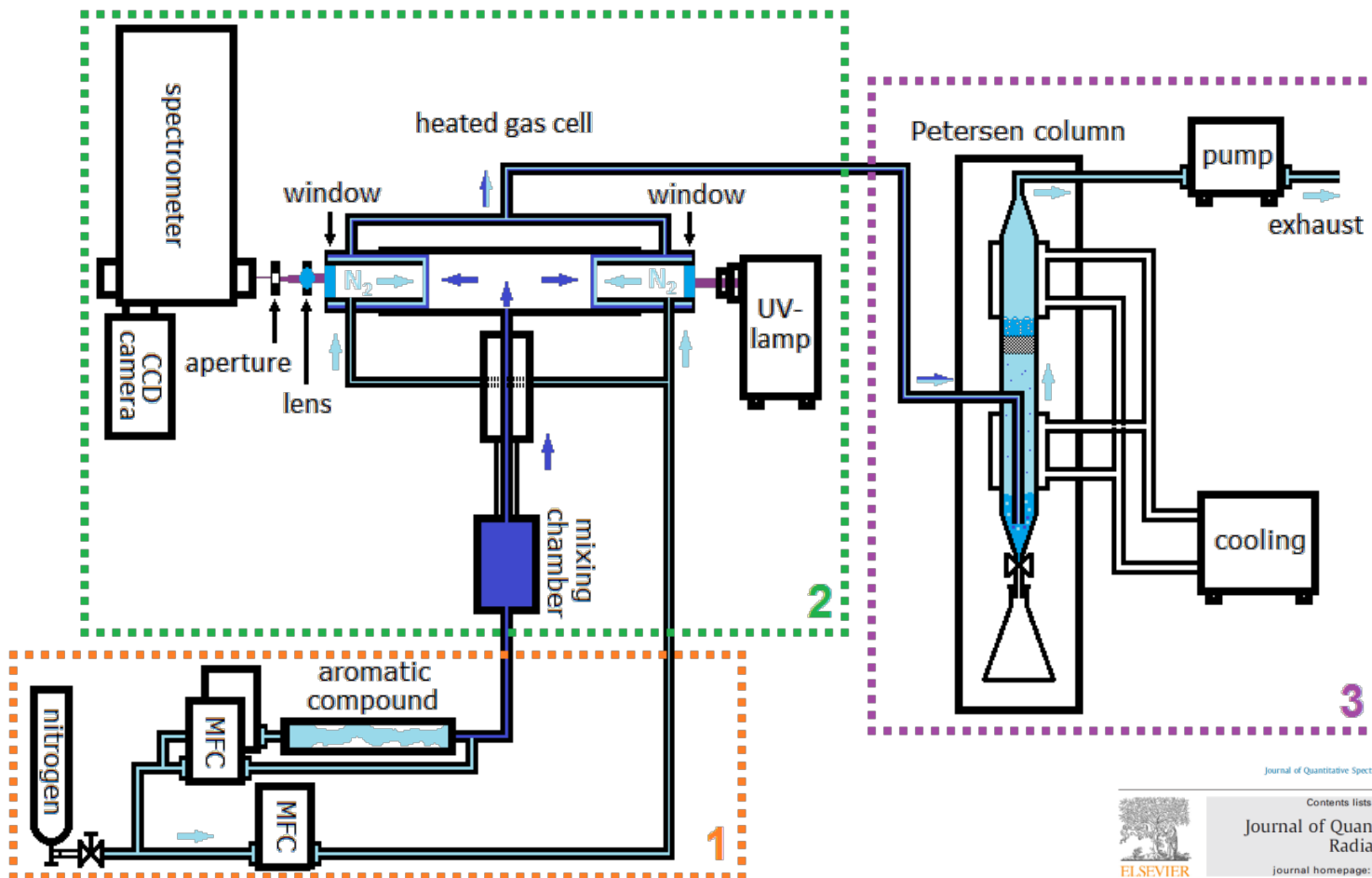
$$\frac{I_1}{I_0} = e^{-\alpha \cdot l} = e^{-\sigma \cdot N \cdot l}$$

$$\ln \frac{I_0}{I_1} = \sigma \cdot N \cdot l$$

$\sigma$ : absorption cross-section (CS)  
 $N$ : gas density



# Set Up for UV Absorption Cross-Sections Measurements with Reactive Gases



Journal of Quantitative Spectroscopy & Radiative Transfer 130 (2013) 392–399

Contents lists available at ScienceDirect

**Journal of Quantitative Spectroscopy & Radiative Transfer**

Journal homepage: [www.elsevier.com/locate/jqsrt](http://www.elsevier.com/locate/jqsrt)

Hot gas flow cell for optical measurements on reactive gases

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Danish Technical University, Institute for Chemical and Biochemical Engineering, Frederiksbergvej 399, 4000 Roskilde, Denmark



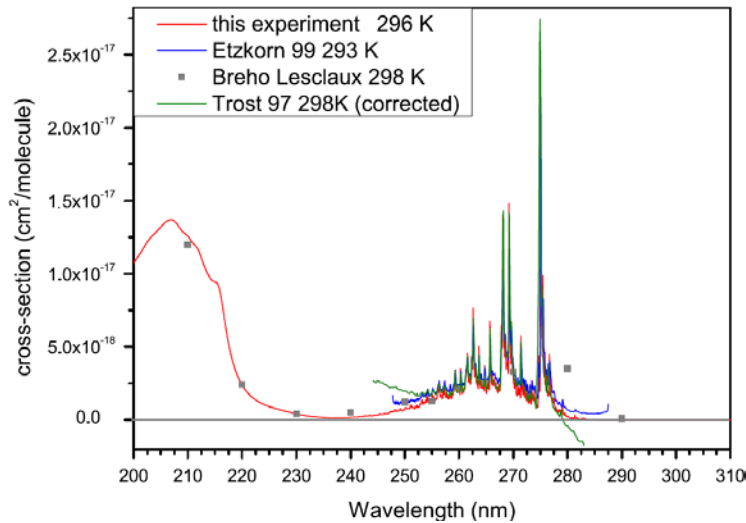
ARTICLE INFO

Article history:  
Received 6 March 2013  
Received in revised form  
26 June 2013  
Accepted 28 June 2013

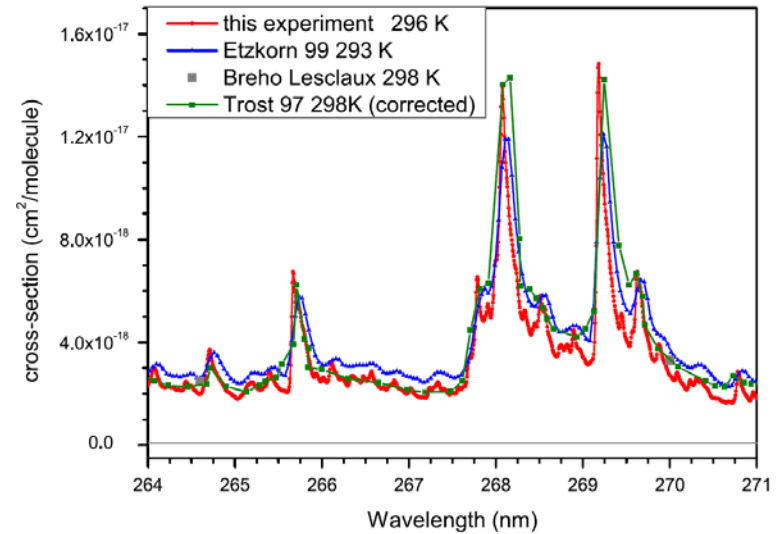
ABSTRACT

A new design is presented for a gas flow cell for reactive gases at high temperatures. The design features three heated sections that are separated by flow windows. This design avoids the contact of reactive gases with the material of the exchangeable optical windows. A gas cell with this design was validated for high resolution measurements at temperatures of up to 900 K (527 °C) in the absorbance (OD) and optical density (OD) modes.

# Set Up's validation: Absorption Cross-Sections at 22C

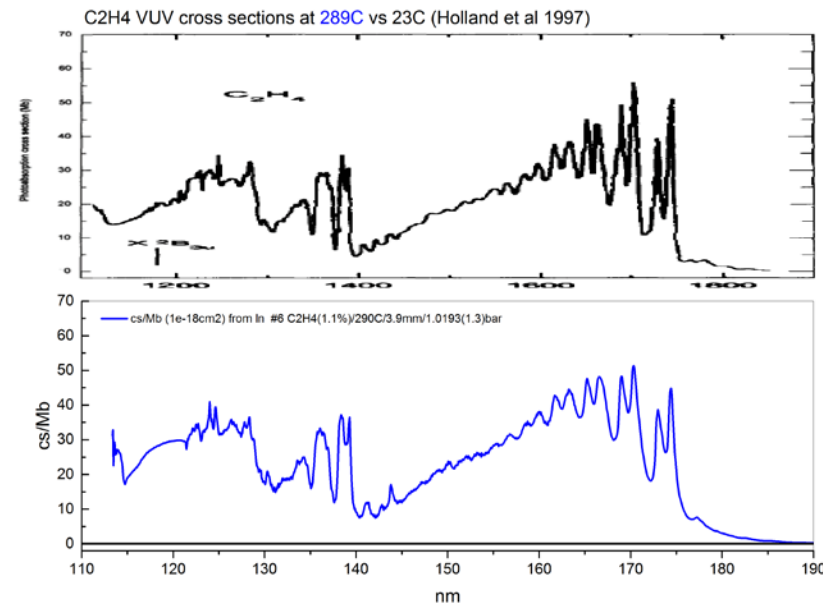
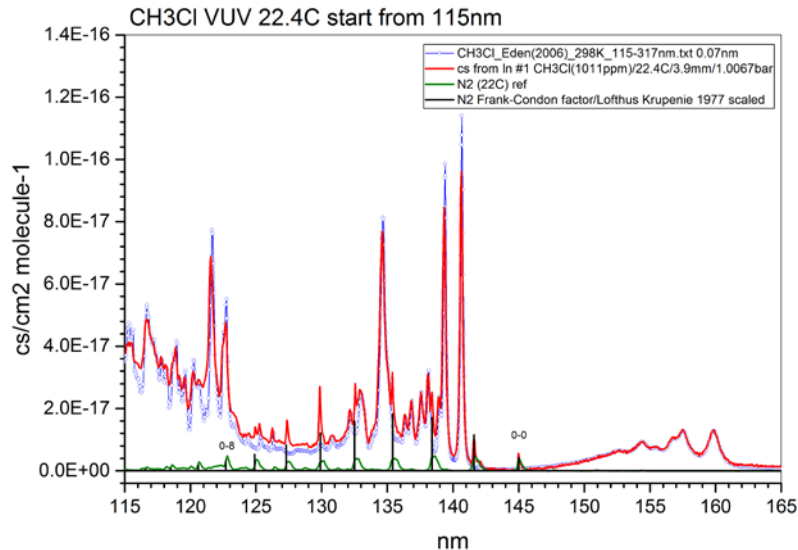


Phenol



MeCl

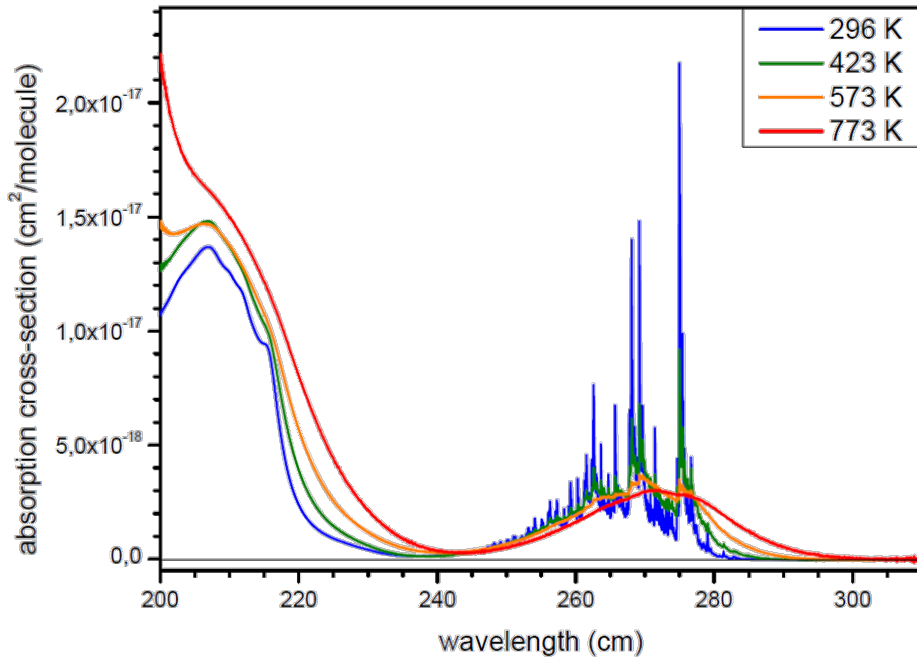
Ethylene (23C vs 289C)





# T-dependent Absorption Cross-Sections

## Phenol

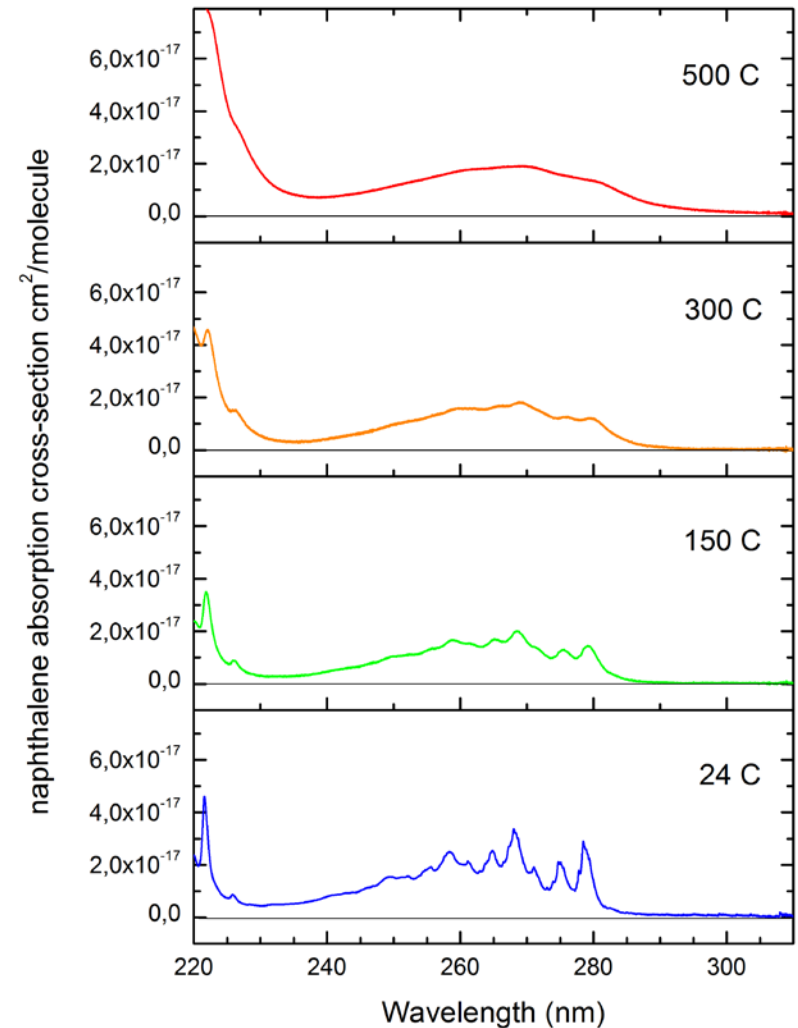


With T-raise:

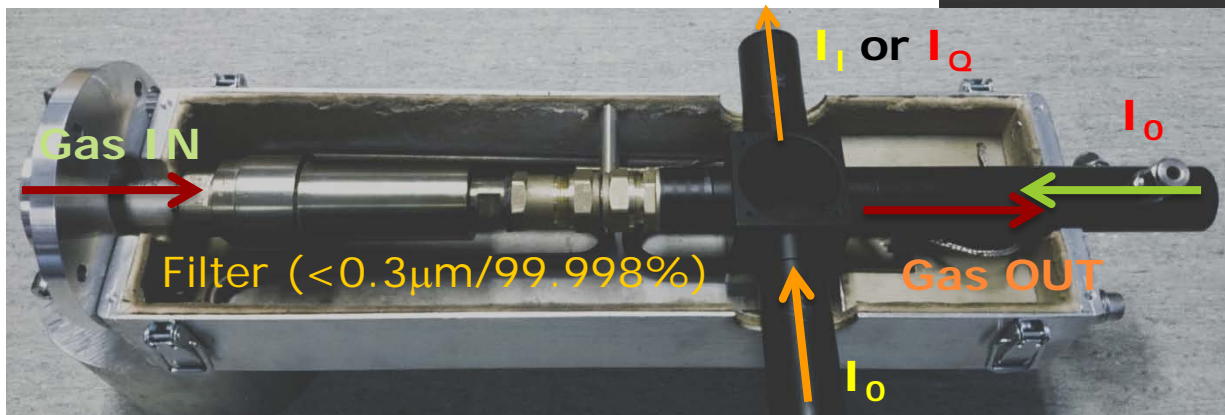
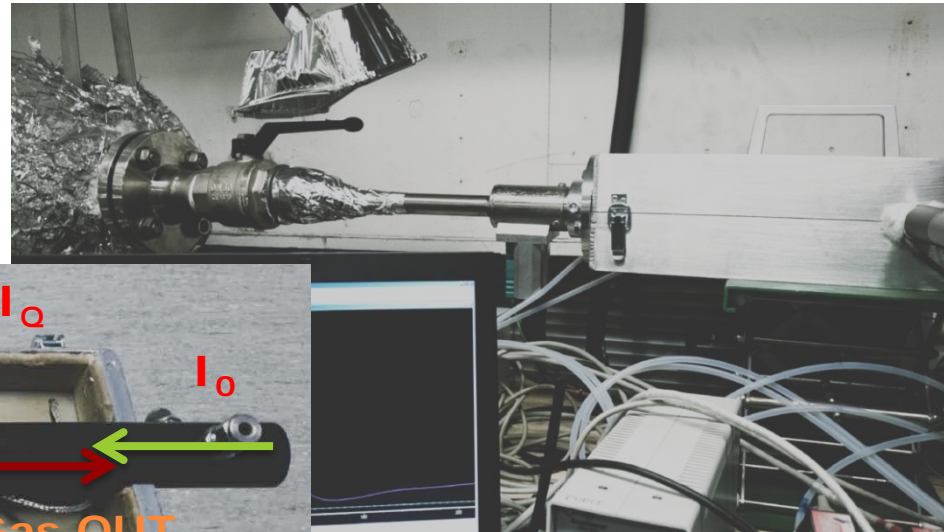
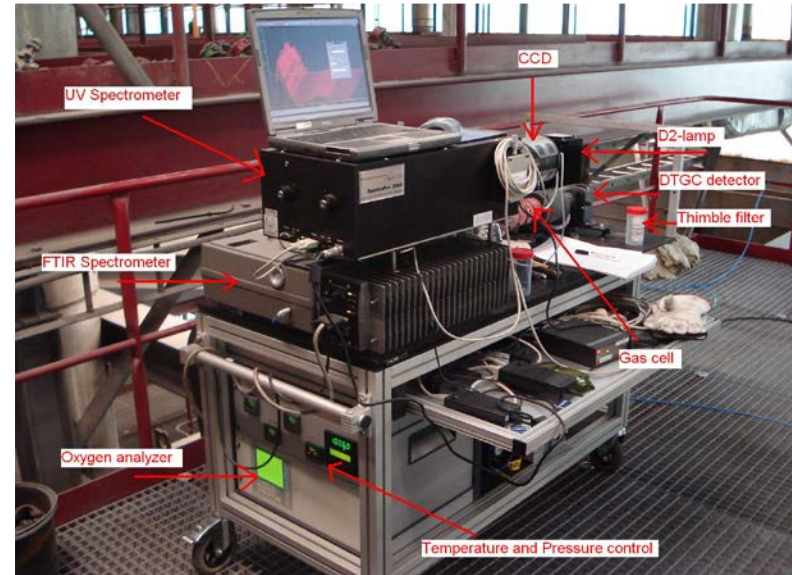
- “coarse” structure widens
- “fine” structure” disappears

→ Keep T as low as possible

## Naphthalene

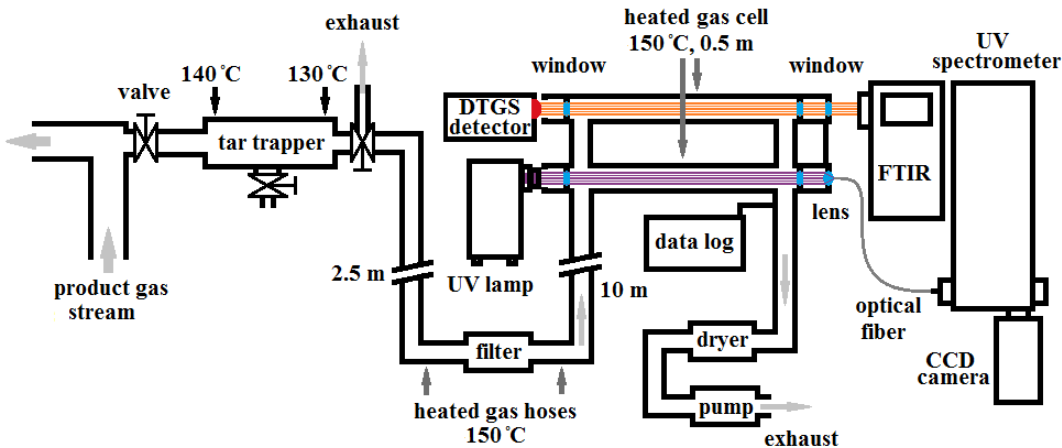


# Set Ups for real measurements: how do they look?



# Setup: on-line gas extraction vs in situ

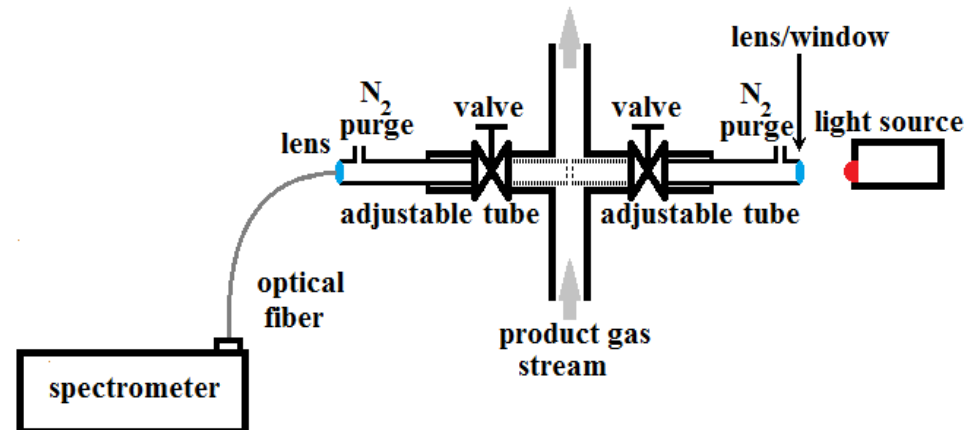
## Extraction



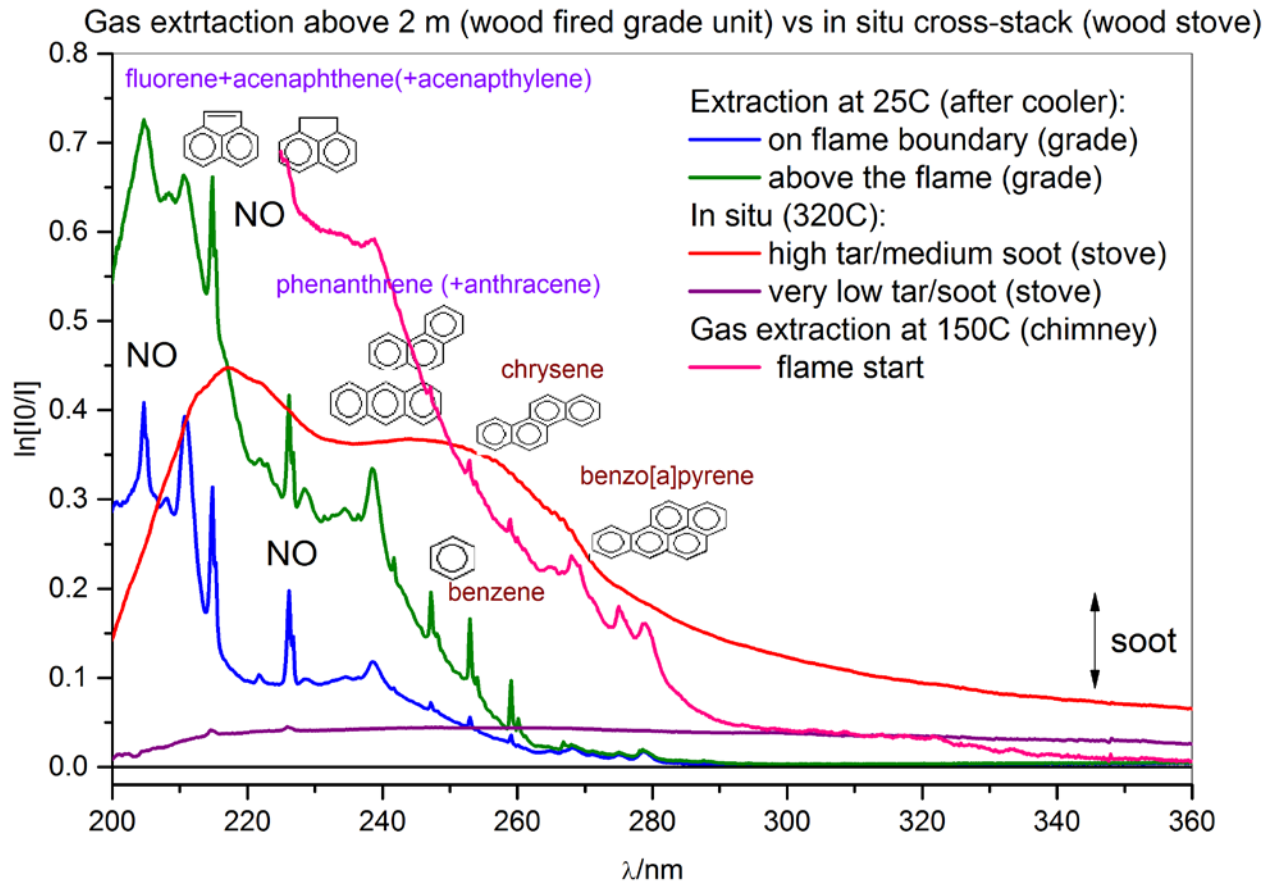
- extraction from 300 C
- tar trapper (at 130 C)
- Fully heated system (150 C)
- particle filter
- 2x 0.5 m gas cell (IR + UV parallel)
- same optical equipment as in lab

- in-situ measurements
- optical windows purged with N<sub>2</sub>
- same optical equipment as in lab
- use of optical fibers

## In-situ

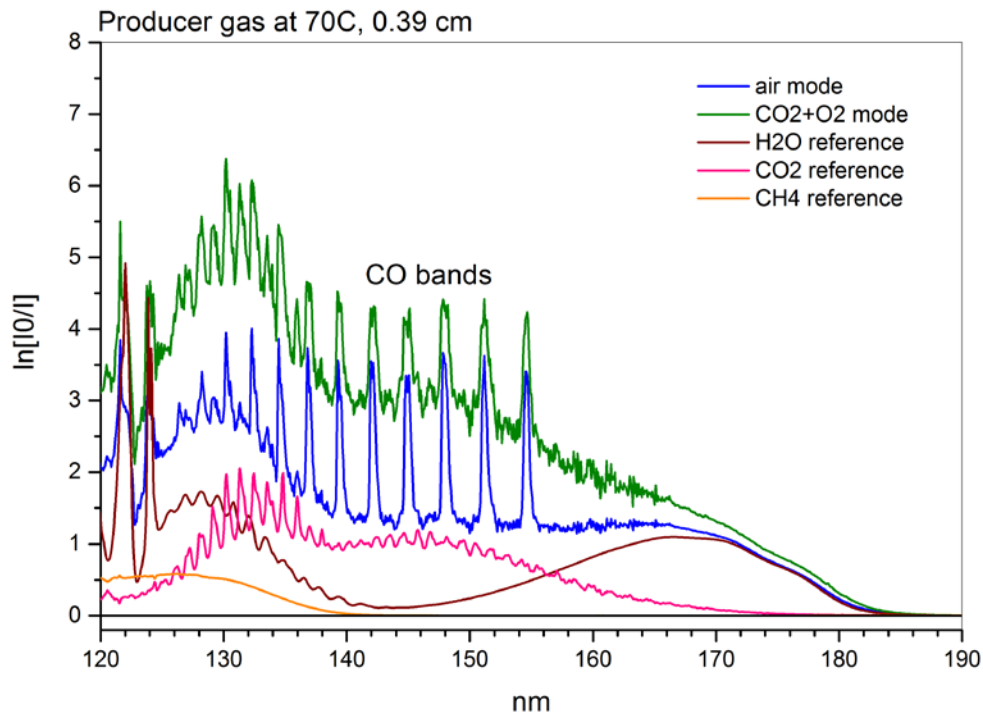


# What can we expect?



- After gas cooler (**5C**): no water but still some tar/PAH's: easy to identify
- Measurements after filter at **150C**: condensable (= water soluble) vs rest
- NO clear signature
- **Tar/soot/NO/... can be measured with time resolution**

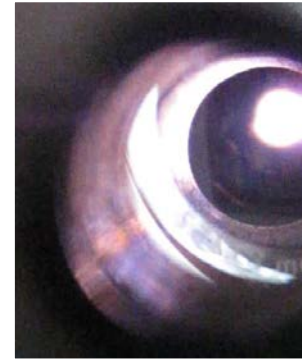
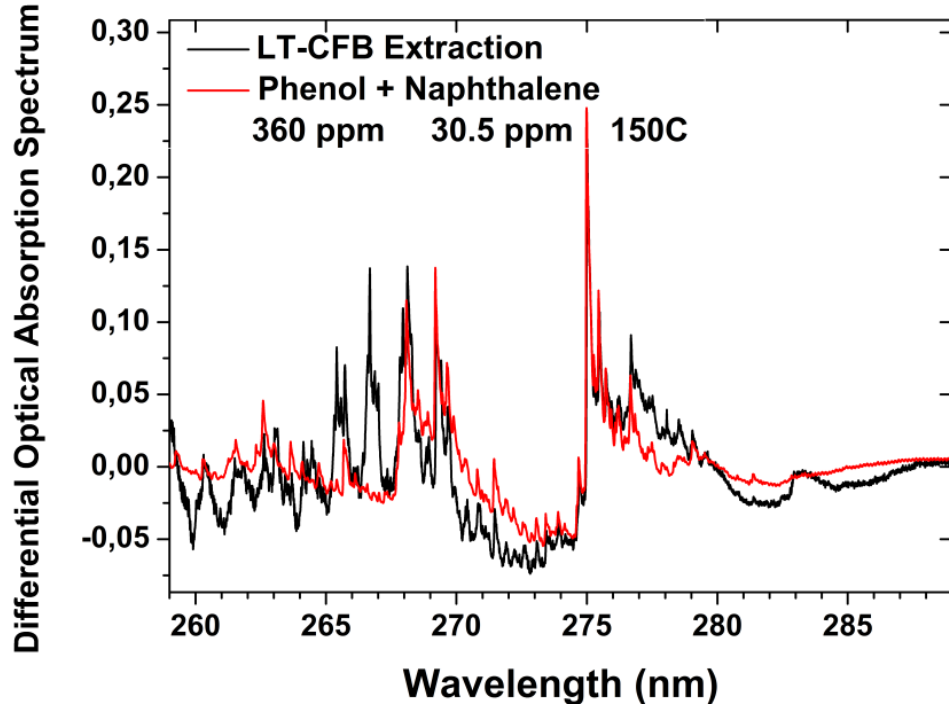
# Clean (from tar) gas: Viking gasifier



\*) Aldehydes in CH<sub>3</sub>CHO equivalent  
 \*\*) below detection limit  
 \*\*\*) concentrations calculated from spectra measured over 10 min measurement time

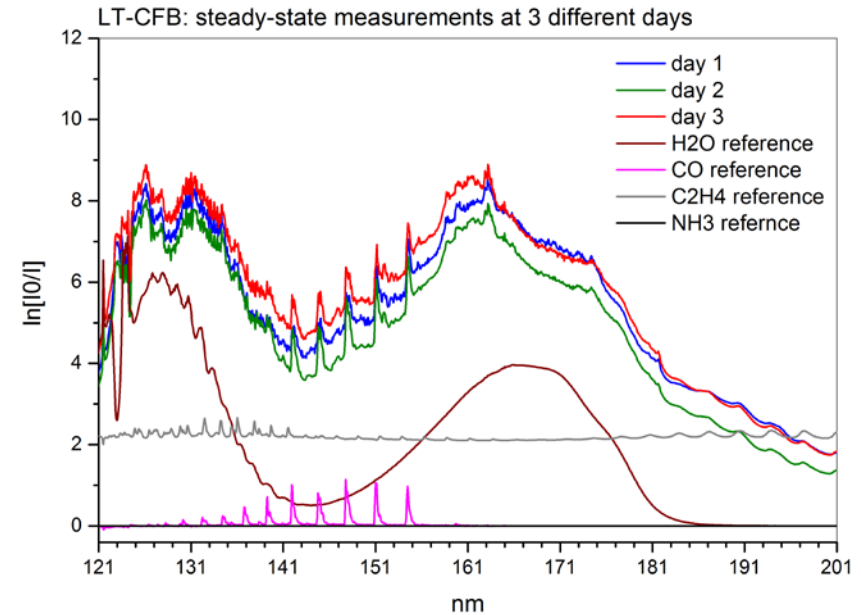
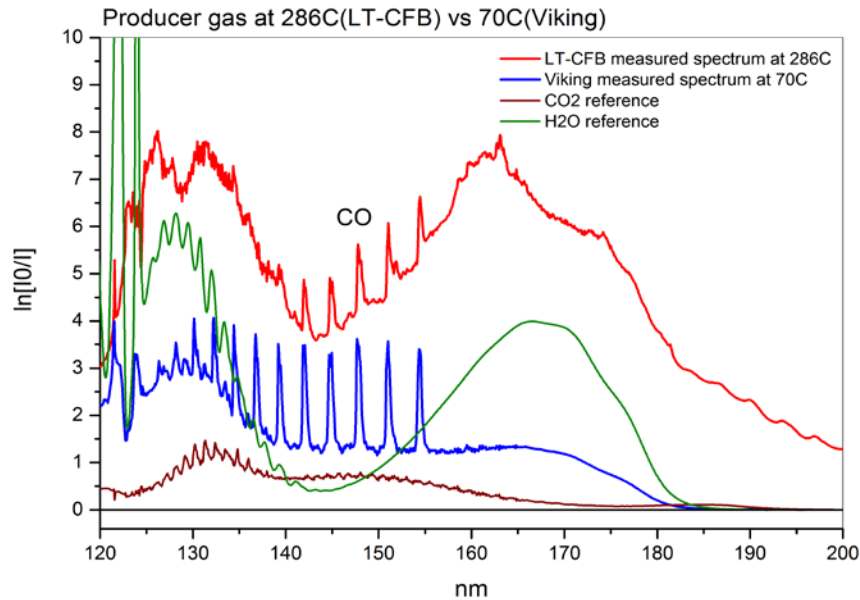
Viking	Air ***	O <sub>2</sub> -CO <sub>2</sub> 1st run ***	O <sub>2</sub> -CO <sub>2</sub> 2nd run***
CH <sub>4</sub>	0.433%	0.866%	1.028%
CO <sub>2</sub>	12.2%	31.08%	24.42%
H <sub>2</sub> O	2.74%	2.82%	2.8%
O <sub>2</sub>	0.354%	0.885%	0.955%
CO	8%	14%	14%
N <sub>2</sub>	77%	0%**	0%**
NH <sub>3</sub>	33ppm	0ppm**	0ppm**
C <sub>6</sub> H <sub>6</sub>	0ppm**	22ppm	22ppm
CH <sub>3</sub> CHO*	0ppm**	100ppm	100ppm
OCS, CH <sub>3</sub> Cl, HCl	0ppm**	0ppm**	0ppm**

# Dirty gas: LT-CFB gasifier: gas extraction at 150C

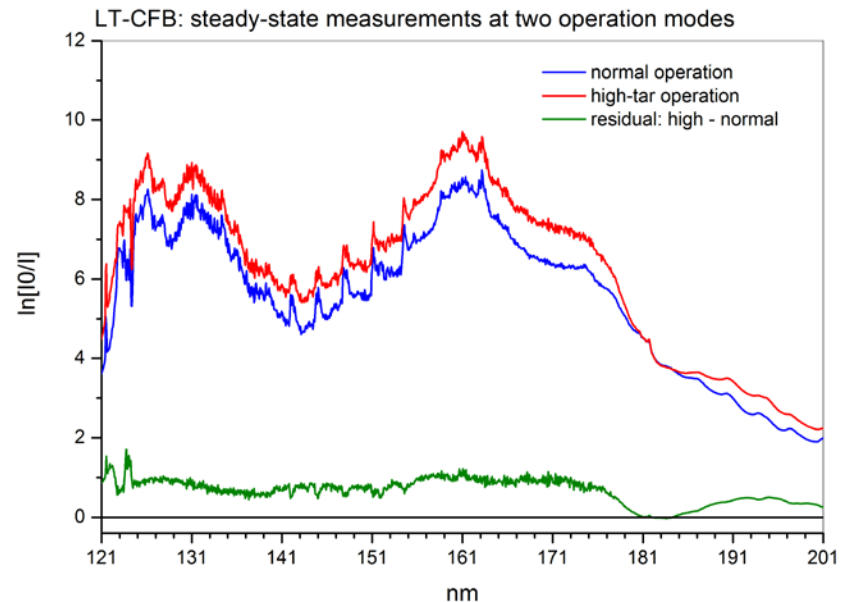


Method	Time	Temperature	Phenol	Naphthalene
GC-MS	30 min	15°C	215 ppm	16 ppm
Extraction	3 min	150°C	360 ppm	31 ppm
In-situ	6 min	400°C	500 ppm	N/A

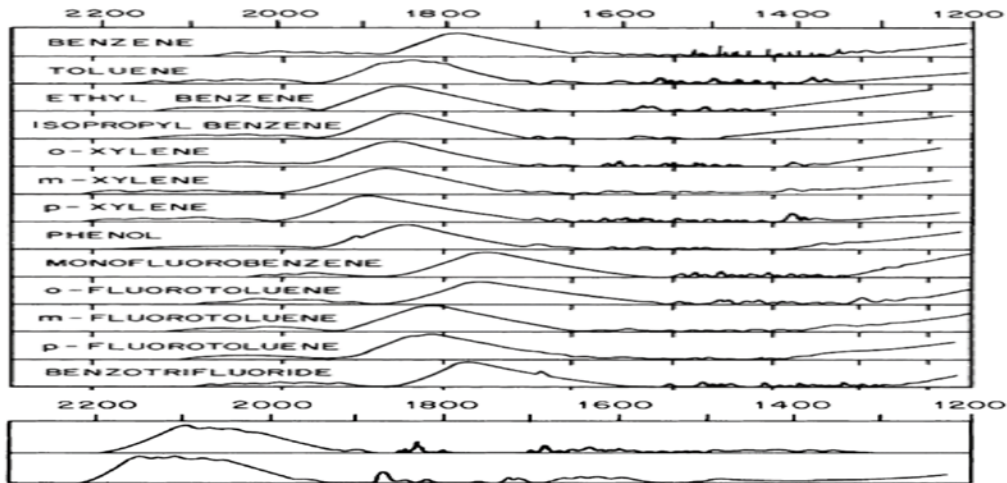
# Dirty gas: LT-CFB gasifier: in situ



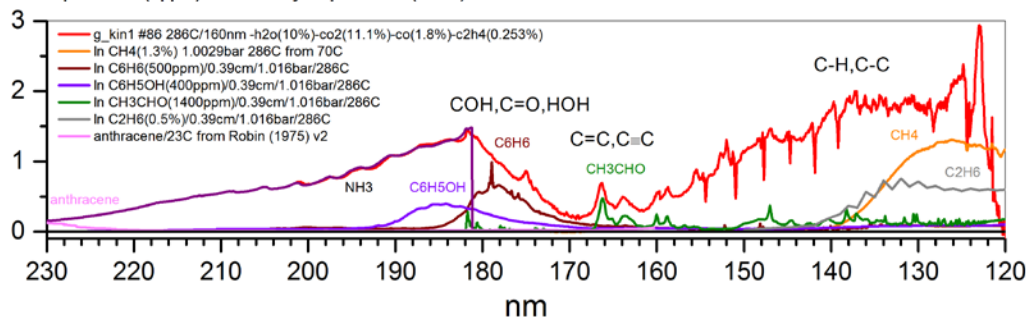
- LT-CFB relatively stable operation in respect to tar/BTX
- “high-tar” operation mode: more BTX/tar ( $190\text{nm} < \lambda$ ), more  $\text{NH}_3$
- In 120-190 nm additional tar absorption gives a base-line like “shift” because nearly flat absorption structures for tar/BTX in 120-170 nm.
- no HCl,  $\text{CH}_3\text{Cl}$ (120ppm)



# Dirty gas: LT-CFB gasifier: in situ



naphthalene (upper) and 2-methyl naphthalene (lower)



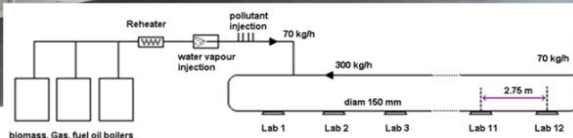
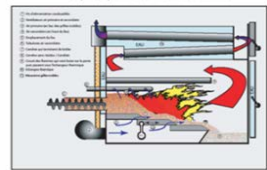
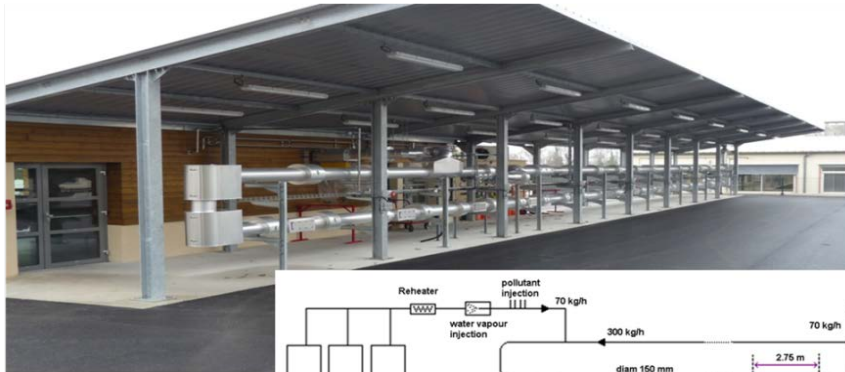
Typical residual spectrum after  $H_2O + CO_2 + CO + C_2H_4$  subtraction

Tar contribution to the total absorption:

- high: (most absorption (=concentration) due to BTX (170-190nm)
- medium: "light tar" (naphthalene+) (190-220nm)
- low: "heavy tar" (anthracene+) ( $220\text{nm} < \lambda$ )



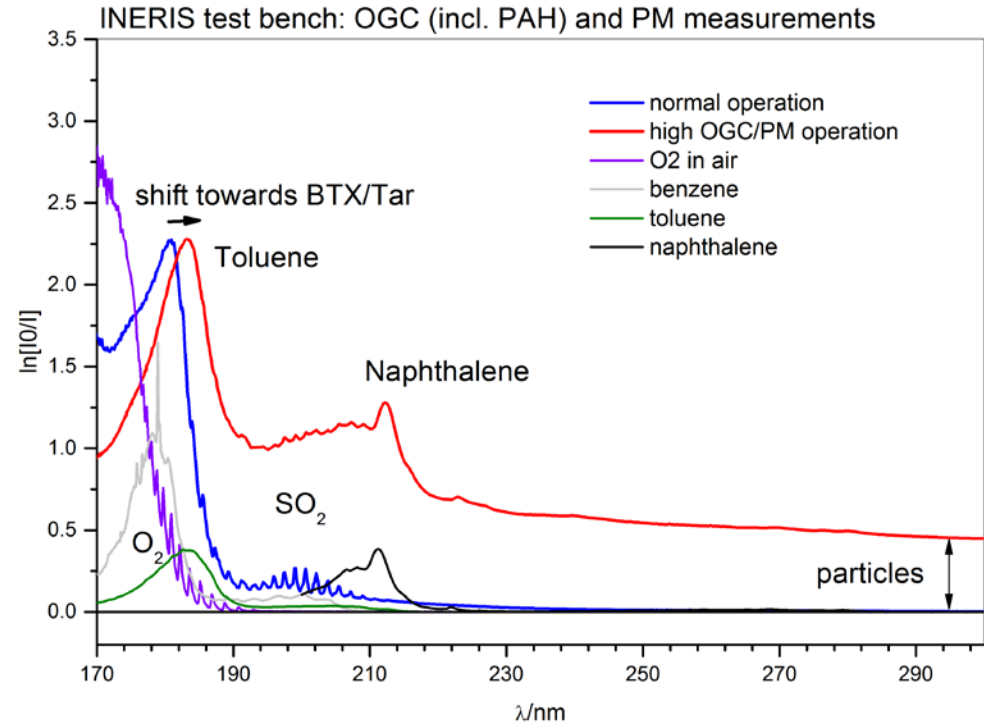
# “Bad” grade wood fired burner: incomplete combustion



TESTING BENCH FOR EMISSION MEASUREMENTS

CO, NO<sub>x</sub>, SO<sub>2</sub>, NH<sub>3</sub>, HCl, HF, COV, Hg, etc...

**INERIS**  
controlling risks  
for sustainable development



- “normal” (=optimized) combustion: BTX
- “bad” (=high OGC/PM) combustion: BTX + naphthalene<sup>+</sup> + PM
- PM concentration and effective size can be obtained from extinction measurements (absorption + scattering)



# Conclusions

- UV/far UV absorption spectroscopy is a powerful tool for tar and major/minor gas components in situ and on-line measurements
- UV absorption T-dependent cross section databases for various organic molecules are either available or can be generated on request
- Successful demonstration of UV/far UV/DOAS approaches in measurements in various environments (low/high temperature gasification and combustion)
- Tar have about the same absorption cross sections as BTX-family so their contribution into total absorption signal will be proportional to their concentrations
- This can be used for their in situ measurements (absolute or relative) by simple weighting of the 195-230 nm and 170-200 nm areas under an absorption spectrum
- Spectral resolution of the spectrometer does not play any role for this approach and use an ordinary N<sub>2</sub> for purge of the optics would be enough
- Ability unexpensive far UV small spectrometers opens possibility for a new in situ tar/BTX sensor development when a complex tar/BTX sampling can be avoided.



# Acknowledgments

- Energinet.dk: projects No. 2013-12027 and 2011-1-10622
- The work partly has received funding from the EMPIR programme co-financed by the Participating States and from the European Union's Horizon 2020 research and innovation programme

IMPRESS 2: **Metrology for  
Air Pollutant Emissions**

# Thank You

## Questions? Comments?