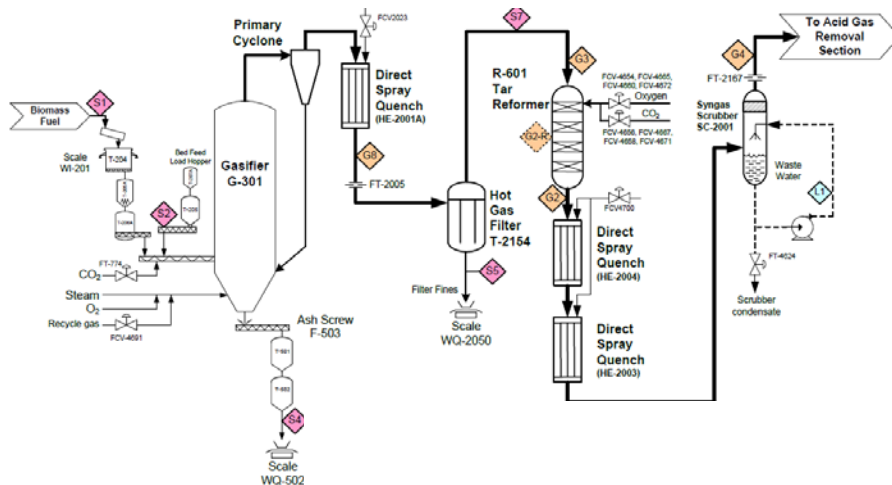
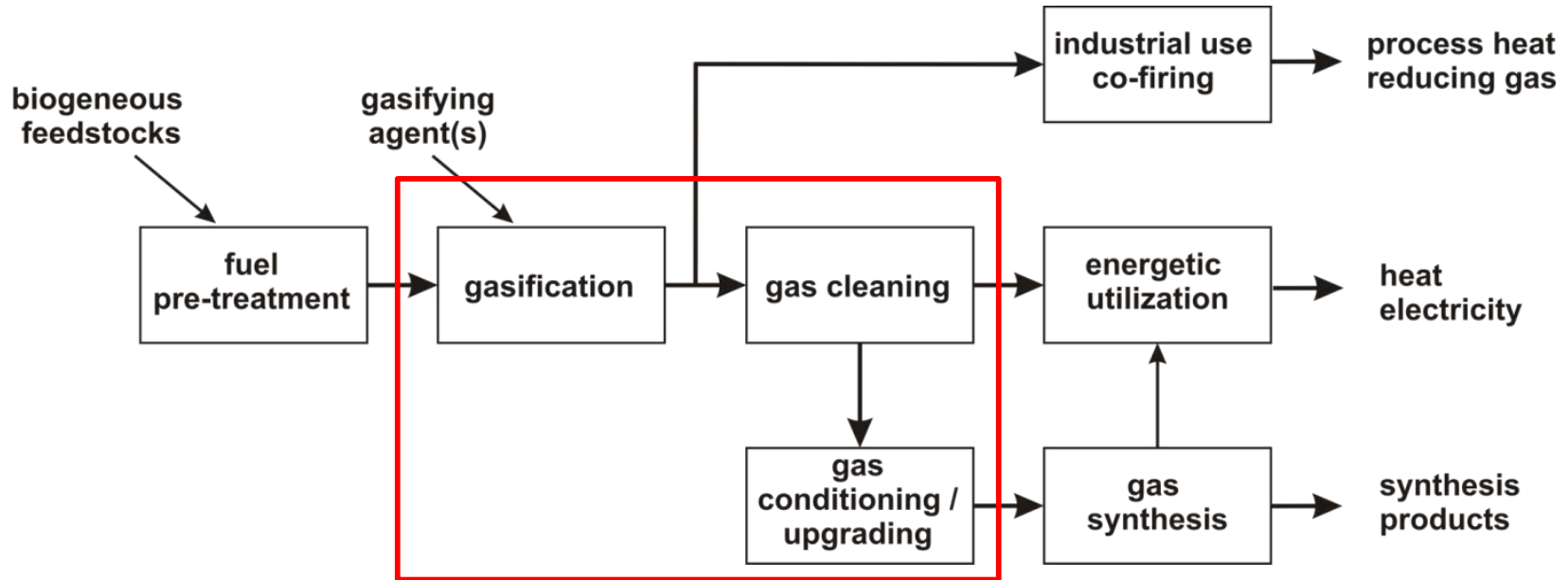




Questions regarding tar and especially on-line tar measurement and monitoring

York Neubauer | institute of energy engineering | NWG-TCKON | Vienna 05.06.2015

# Thermochemical Gasification



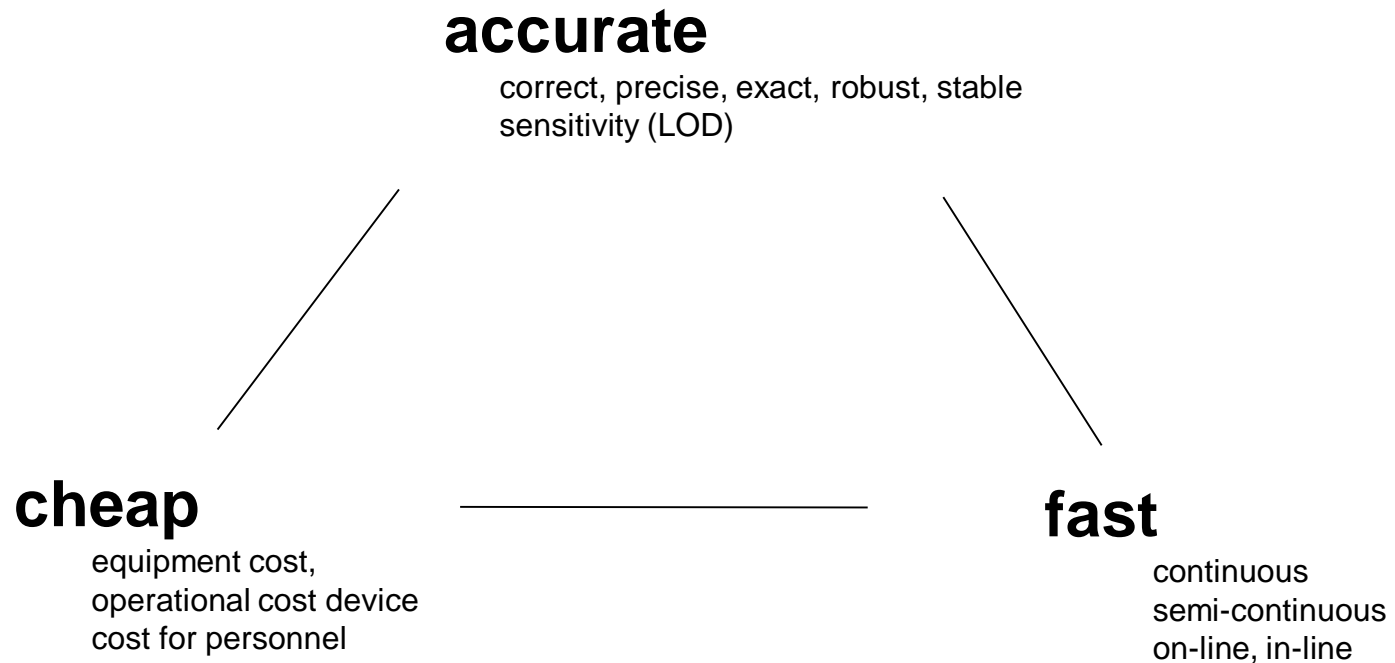
# On-line Tar measurements – the main questions

- What do we need to know?
  - ‚Tar‘ - Monitoring
  - Monitoring of individual species e.g. benzene, naphthalene
  - Limit control??
- What would we like to know?
- How much detail is really needed?

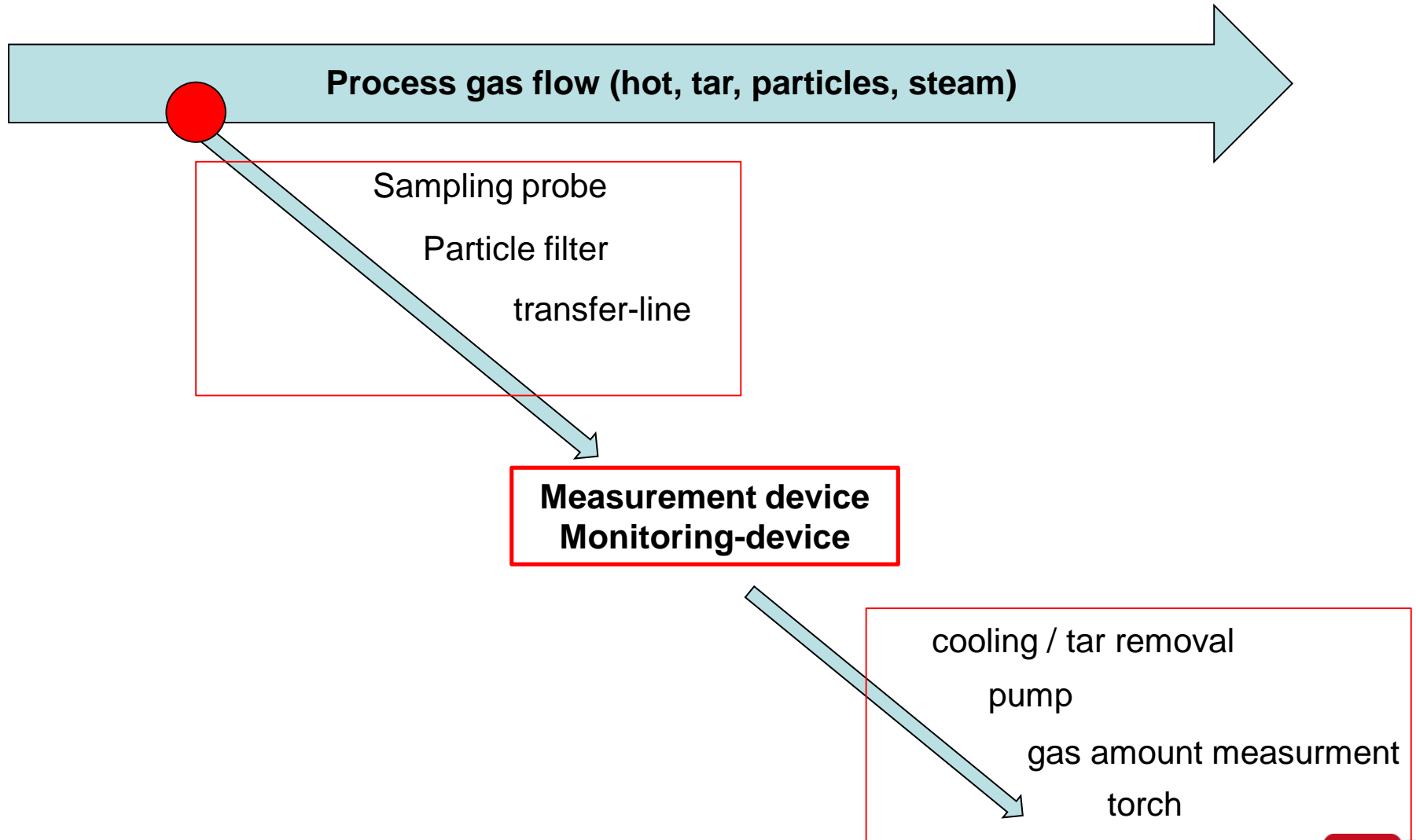
# The tar-issue – recent active work

- Ratfisch tar analyzer Univ. Stuttgart – A. Gredinger
- In-line IR absorption measurements – H. Grosch, A. Fateev
- PID btg, KTH – company founded?
- LIF approach TU Berlin ‚CON-TAR‘
- ....

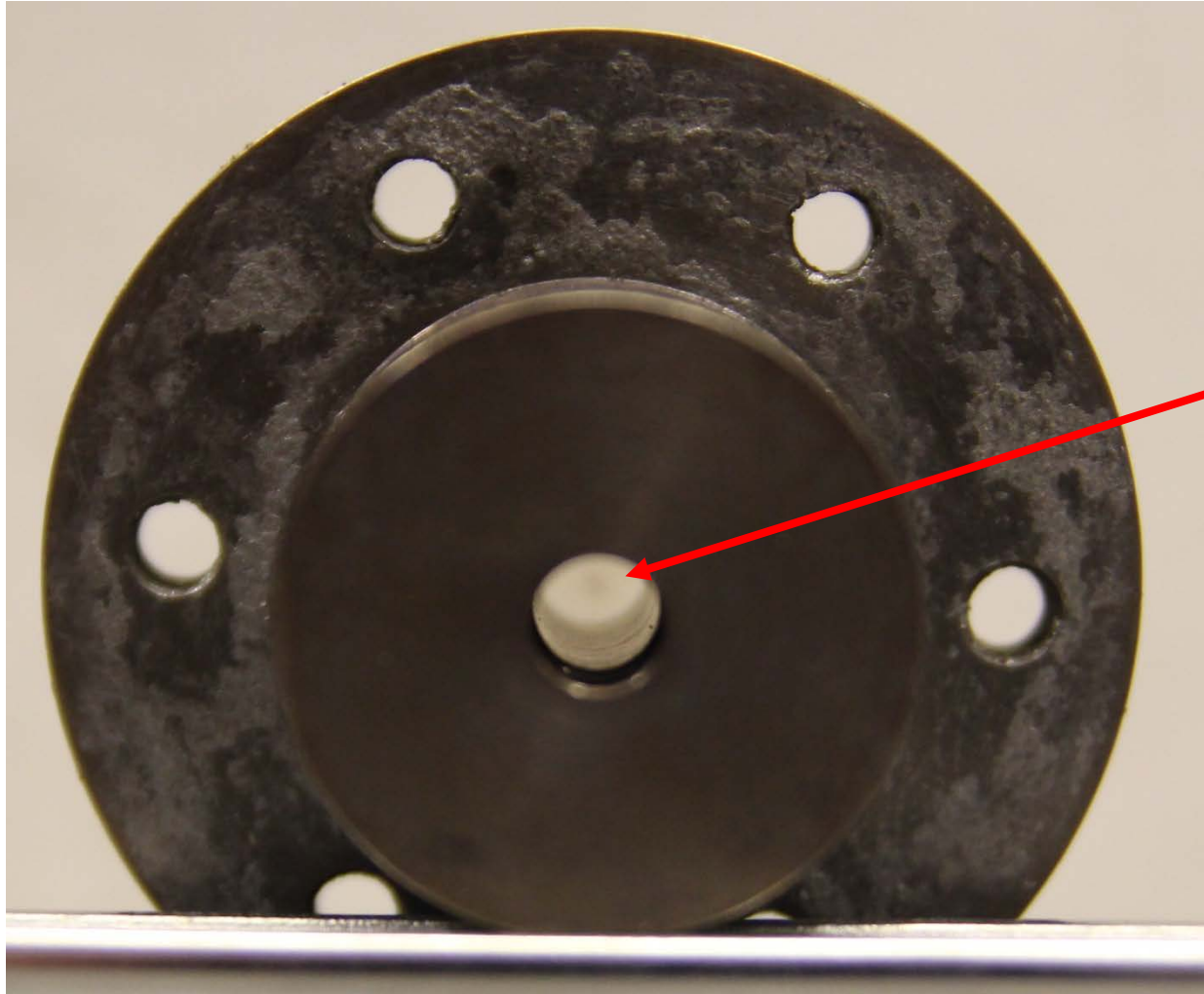
# Requirements for process measurement- and analysis techniques



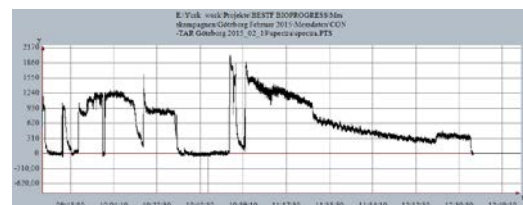
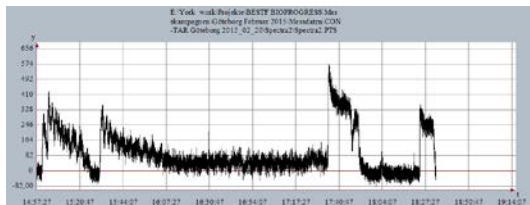
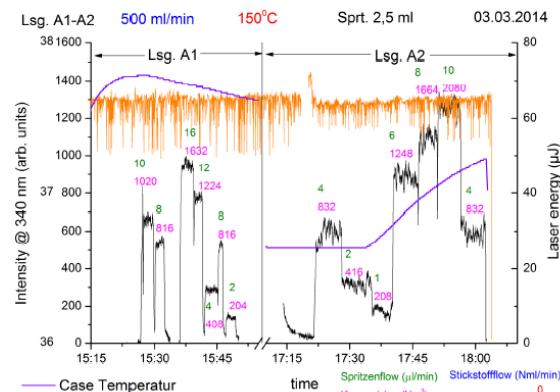
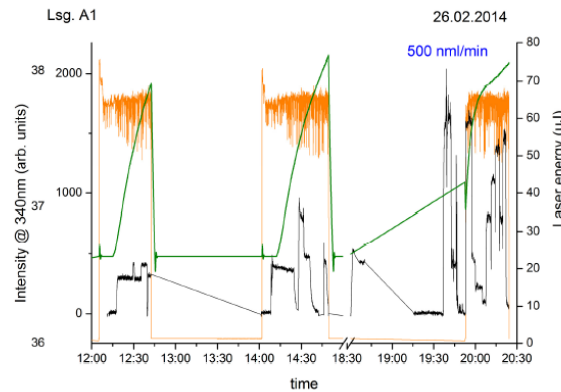
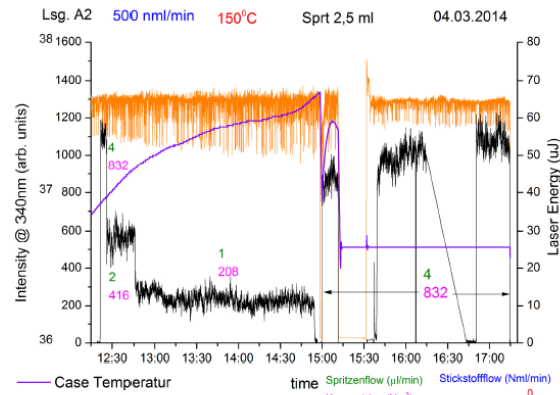
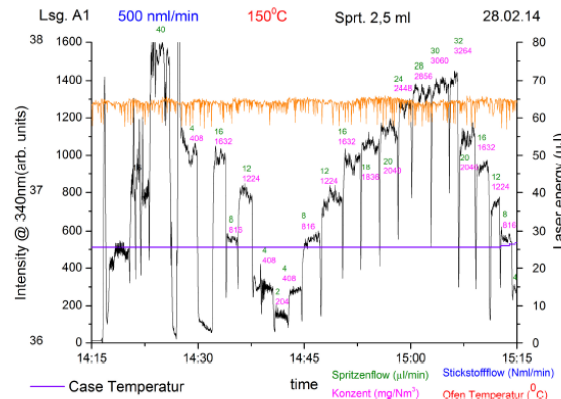
# problem area 1: sampling



## Problem area 2: contamination



# Problemfeld 3: signal stability and calibration





## Problem area 4: Validation of results mit other tar analysis methods

- Comparison with mit SPA-Method
- Comparison with Tar Protocol (DIN CEN TS 15439) (ETP)
- Comparison with results from GC/MS und GC/FID
- Comparison with oher on-line tool susch as MBMS

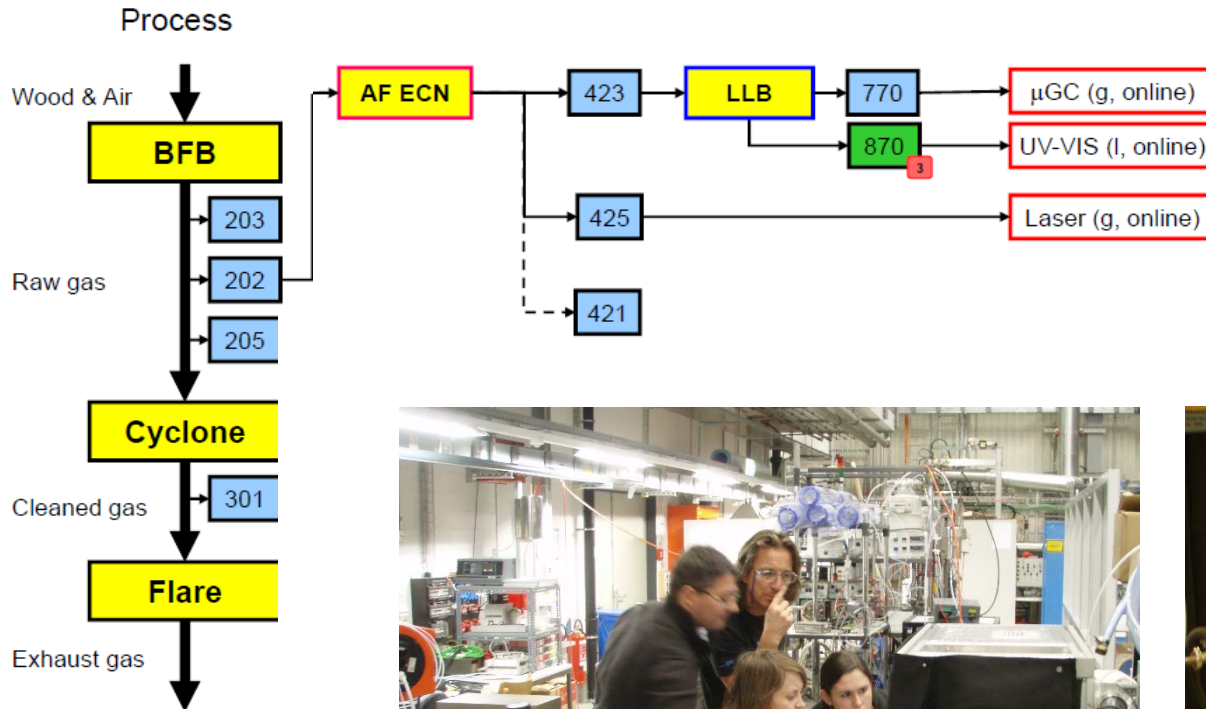
Discussion of Methods and results in the international context in workshops and webinars:

[www.gas-analysis-webinars.org](http://www.gas-analysis-webinars.org)

# The tar-issue – validation of continuous on-line measurements

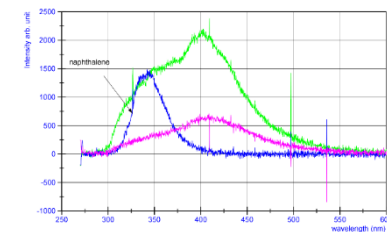
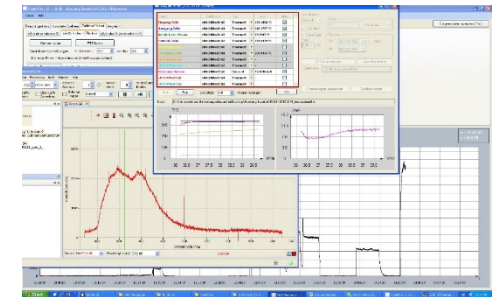
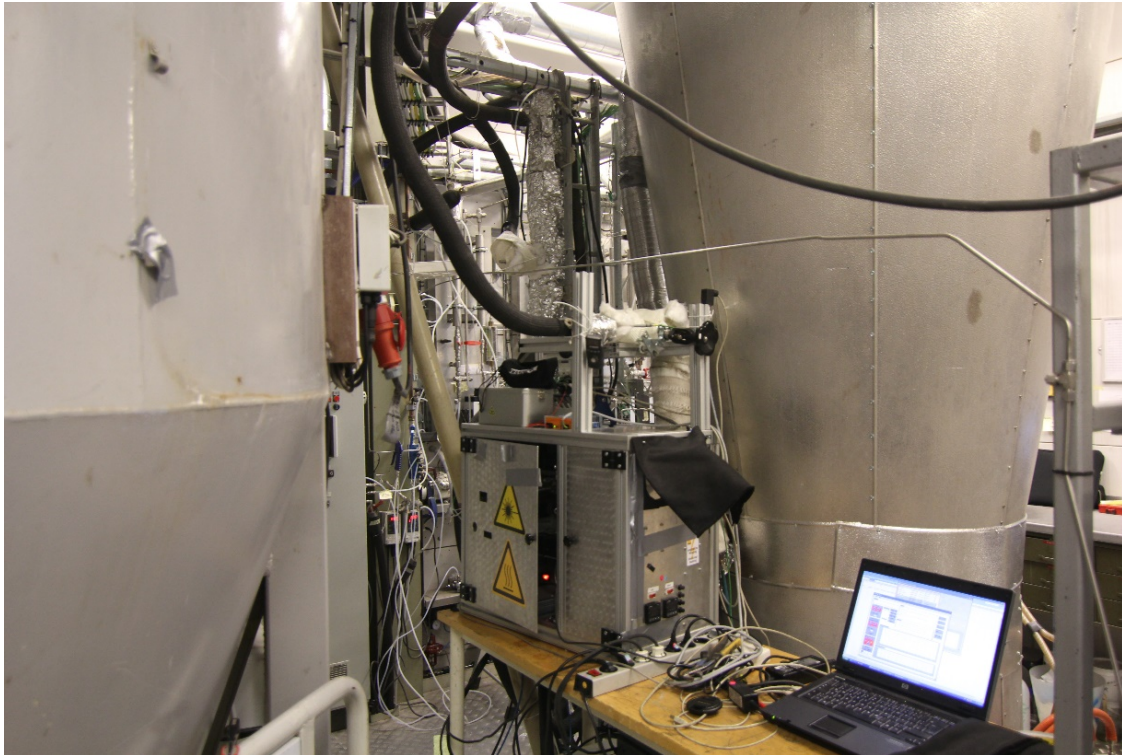
- Validating continuous measurements???
  - Test gases – evaporation, sublimation devices
  - Test gases from reactors – vtt approach
  - Real gas measurements at different host sites or test plants
- Limits of technology:
  - Optical density of the test object
- Further activities launched for process monitoring applying optical technologies

# Collaborative measurements at Paul-Scherrer-Institute in Villigen (Switzerland) in November 2013



# Collaborative measurements at Chalmers University Gothenburg (Sweden) in February 2015

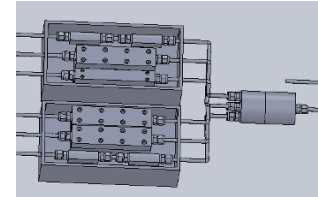
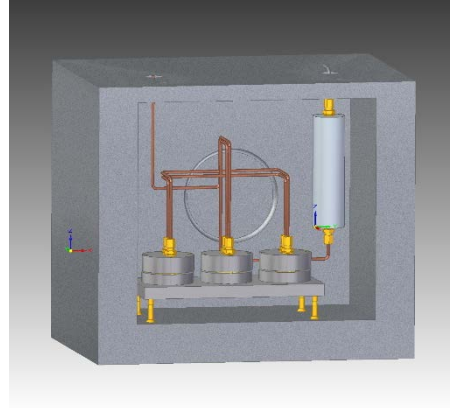
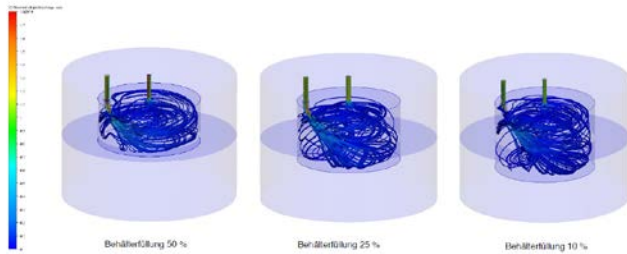
BioProGReSs project ([www.bioprogress.se](http://www.bioprogress.se))



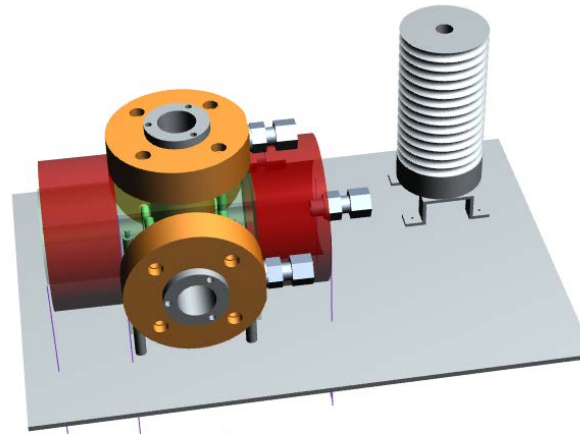
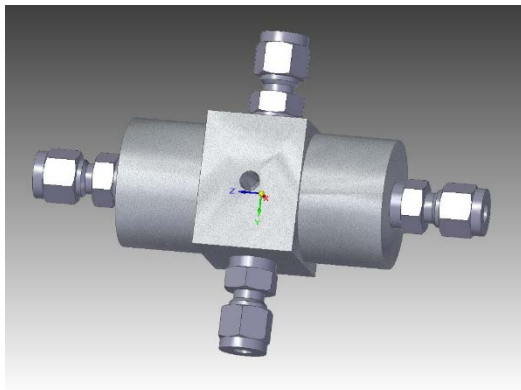
Spectra from real gas measurements February 18th and 20th  
150218\_spec\_2\_15126 - green  
150218\_spec\_2\_07510 - blue - Naphtthalene  
150218\_spec\_1\_04402 - purple

# improvements

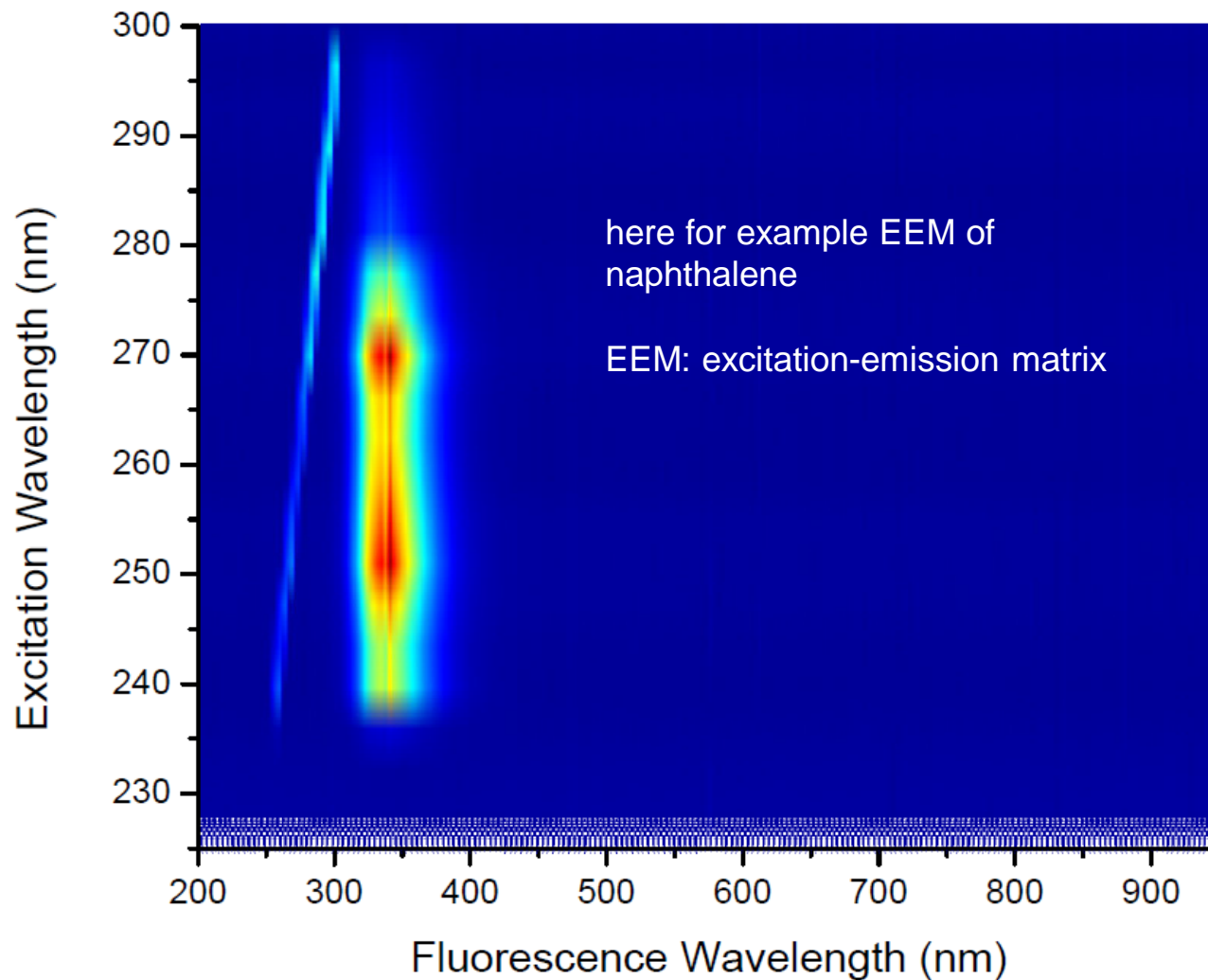
## ➤ Test gas generation



## ➤ new measurement-cell designs



# Fluorescence mapping EEM





# Tar issue – use of technology

- **start-up and shut-down of plants**
- **plant / process monitoring**
- **scale up issues**
- **fundamental research**
- **applied research**

How much detail is wanted and how much is needed?

**Thank you...**